

ARIES System 300 Music Synthesizer

Module AR 324

Dual LFO, Lag, Inverter Assembly Instructions

The previous pages were written as a general guide, to familiarize the builder with the components. Here, Now, are the specific assembly instructions for building your Dual LFO, Lag, Inverter module. It is recommended that you do the following before you proceed:

Find a place where you can work through completion, without disturbing your set-up.

Use adequate lighting.

Wash your hands before starting. This removes contaminating oils and perspiration and makes assembly more comfortable.

As you proceed, check off each step with a pencil.

- () 1. Preparation
Lay the circuit board down on a sheet of white paper. PLACE METAL SIDE DOWN! Turn board so that connector strip is to the left.

Lay the assembly drawing down near the board.

Unpack the parts carefully and place in a large box or tray so they won't get lost.

Have the following tools nearby:

Pencil tip soldering iron, hot and tinned (solder coated)

Solder--Use only thin rosin core solder!

Small diagonal wire cutters

Small long nose pliers

Regular pliers

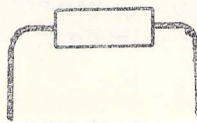
Flat blade screw driver

- () 2. Jumpers
Find jumper J1 on drawing. Measure J1 on the PCboard. Cut a piece of insulated wire one inch longer than J1 measures on the PC board. Strip 1/2 inch of insulation from each end being careful not to damage the wire itself. Bend the bare ends to a right angle and insert into the holes on the board, according to the drawing. While holding the ends down against the board, bend them at a 45 degree angle on the foil side of the board to hold the wire in place. Solder and cut off the excess. (Refer to the introduction on parts installation.) Install J2 through J5 in the same manner.

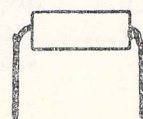
- () 3. Resistors
(Remember that you will be assembling two LFOs and one Lag and one Inverter on the same board when you proceed with the following instructions.) Install all 62 resistors on the circuit board. First install R 101 through R 127, then install R 201 through R 227, then install R 28 through R 34. To avoid breaking the resistors leads, bend the leads at least 1/16 of an inch away from the body of the resistor.

For example:

Correct



Incorrect



- () 4. Capacitors
Install all 24 capacitors on the board. First install C 101 through C 110, then install C201 through C 210, then install C 11 through C 14. Be careful to observe polarity where indicated.
- () 5. Diodes
Install all 12 diodes on the board. First install D 101 through D 106, then install D 201 through D 206. Be careful to observe polarity where indicated.
- () 6. Transistors
Install all 8 transistors on the board. Be careful to maintain proper orientation of the leads.
- () 7. Integrated Circuit Amplifiers
Install all 10 Integrated Circuit Amplifiers on the board. First install U 101 and U201 labelled CA 3080. Observe proper orientation of the leads. Now install all other Integrated Circuit Amplifiers as indicated . (U 102 through U104, U 202 through U 206)
- () 8. Install all two trim pots on the board, as shown.

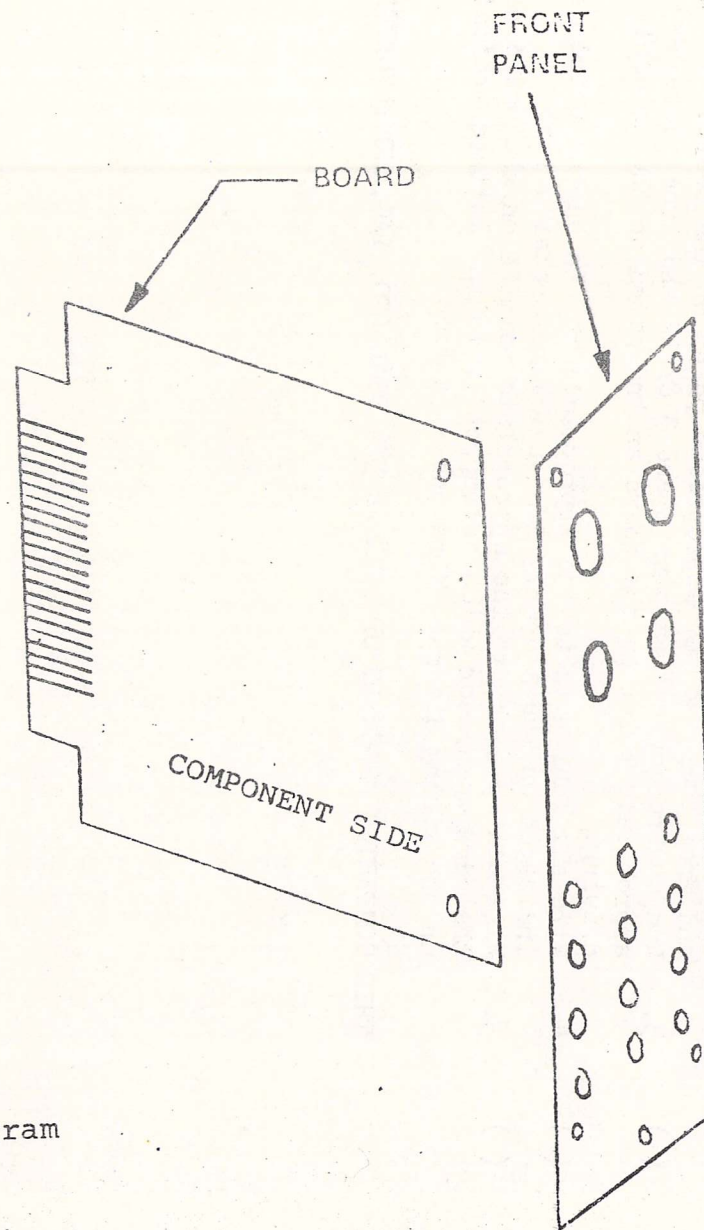
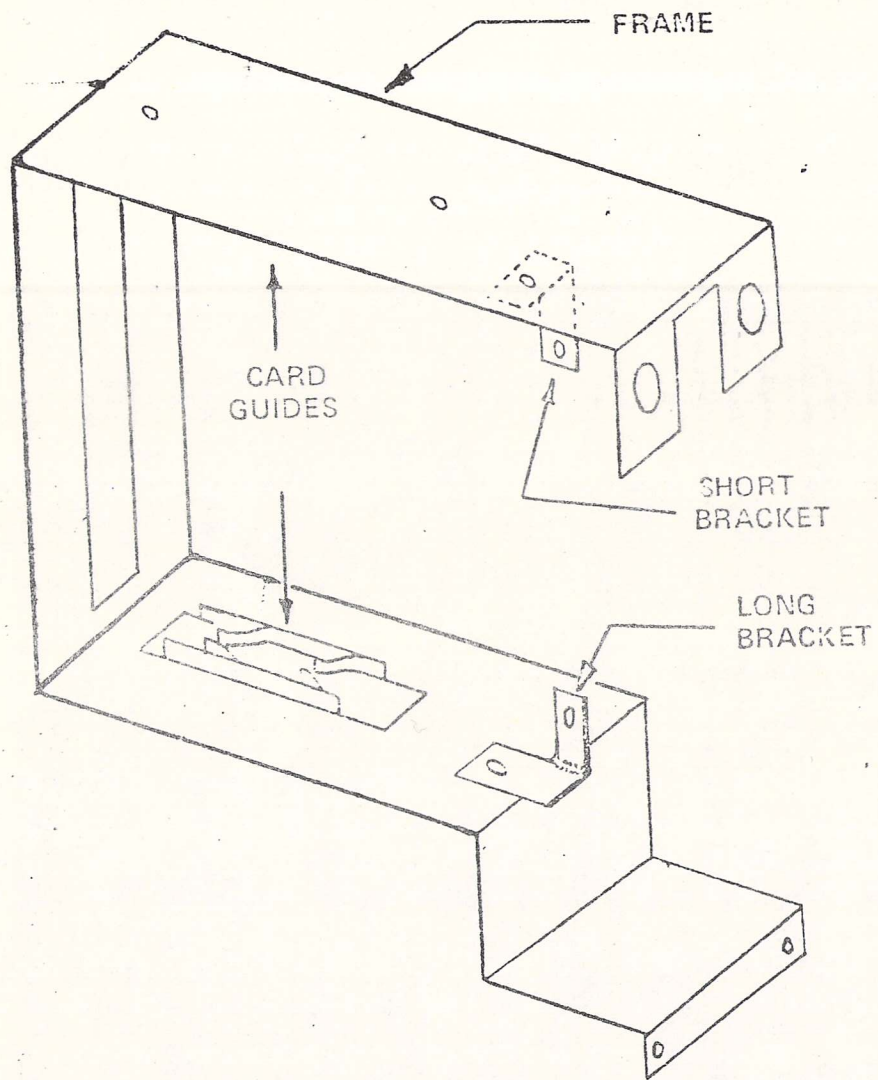
MODULE ASSEMBLY-- Please refer to Module Assembly Drawing

- () 1. Unpack the frame, bag of hardware, and front panel.
- () 2. Snap the two plastic card guides into the holes in the frame. Be sure that the pairs of tabs in the guides which hold the board point toward the rear of the frame. (The bottom one is shown installed in the drawing.)
- () 3. Slide the circuit board into the frame, holding the top and bottom of the frame together against the board so that the board fits snugly in the card guides. Be sure that the pairs of plastic tabs pinch the edge of the circuit board properly.
- () 4. Using 4-40X3/8" screws and nuts, mount the two angle brackets to the frame as shown in the drawing. The brackets should be entirely on the component side of the board.
- () 5. Now screw the board to the brackets. Insert the 4-40 X 3/8" screw from the foil side of the board. **DOUBLE CHECK THAT THE HEAD OF THE SCREW DOES NOT TOUCH ANY FOIL!!!**
- () 6. Unpack the front panel carefully. Avoid scratching its surface. **AT THIS POINT** you may if you wish skip steps 7-8 and proceed through the first few steps in the panel wiring (those in which wiring is done between components on the panel, but not to the board) before finishing the module assembly.
- () 7. Mount the top of the panel to the top of the module frame using the top two potentiometers as follows: If there are tabs sticking up parallel to the shaft on the pots, bend 90 degrees inward out of the way. Put the locking washer on the pots. Insert the pot shafts through the matching 3/8" holes in the frame and the top of the panel. Put on the nuts and tighten them very snugly, but avoid scratching the panel.
- () 8. Attach the bottom of the panel to the frame using the remaining 4-40 screws and nuts.
- () 9. Install the other pots onto the panel.
- () 10. Install all 12 mini-phone jacks as shown in the panel drawing.
- () 11. Turn all pot shafts fully counterclockwise and mount the knobs pointing to the leftmost number. Tighten knob screws.

PANEL WIRING--Refer to panel wiring diagram and board assembly drawing.

- () 1. Run a wire connecting the grounds of all 12 jacks ,as shown.
- () 2. Run an insulated wire from pin 3 of P 101 to pin 3 of P 201 and from there to the appropriate point on the board.
- () 3. Run a wire connecting pins 2 and 3 of P2 and from there to the appropriate point on the board as indicated on the assembly drawing.
- () 4. Wire all four pots to the appropriate points on the board as indicated on the assembly drawing. Wire one at a time.
- () 5. Wire all 12 jacks to the appropriate point s on the board near the edge connector which correspond with the letters indicated on the wiring diagram. Wire one at a time.

THIS COMPLETES ASSEMBLY OF YOUR AR 324 DUAL LFO, LAG,AND INVERTER,



AR324 Dual LFO, Lag, Inverter
Module Assembly Diagram

