

ARIES MUSIC SYNTHESIZER* SYSTEM 300

CASE

AR-320 KEYBOARD ASSEMBLY

Refer to Case Assembly Drawing (exploded view)

NOTE: IT IS RECOMMENDED, but not necessary, to assemble the case around the keyboard.

() 1. Locate FRONT BASE (long piece of wood with 2 rounded slots, and 3 holes on bottom). Fasten to front of keyboard with 3 large machine screws. NOTE: rounded slots must be on bottom and pointing toward inside of keyboard.

() 2. Locate REAR BASE (same length as FRONT BASE, but not as wide, and with 2 slots but only 2 holes on bottom). Fasten to brackets on rear of keyboard with 2 large machine screws. NOTE: Rounded slots must be on the bottom, and pointing toward inside of keyboard.

() 3. Fasten FRONT RISER to FRONT BASE with 3 wood screws (see drawing).

() 4. Fasten REAR RISER to REAR BASE with 3 wood screws.

() 5. Fasten RIGHT END to right side of keyboard bases and risers. RIGHT END has 6 holes on side. Use only 6 wood screws for now.

() 6. Fasten LEFT END similarly. LEFT END has 8 holes on side. Use only 6 wood screws for now.

NOTE: Before mounting PANEL BOARD, the panel of the AR-313 Keyboard Interface should be routed. See Keyboard System Assembly (AR-311, AR-313, AR-320).

() 7. Place PANEL BOARD down in space at left of keyboard. Screw down with 3 wood screws, and also use 2 screws through LEFT END.

() 8. Fasten down TOP COVER (holes bevelled on top) with 2 wood screws.